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Abstract: Mohair quality of Angora goats in the Sogd Province of Tajikistan was assessed in spring and autumn 2007 and 2008 by inspecting and sampling a total of 797 goats of both sexes, different ages and several coat colors from 15 randomly selected flocks. Fiber fineness was assessed visually on the Bradford scale, staple length was measured with a ruler. Midside fleece samples were analyzed with an OFDA instrument to determine average fiber diameter, standard deviation, coefficient of variation (CVFD), comfort factor, fiber curvature and fiber length. On a subset of 153 goats, kemp and med fiber percentage was determined inspecting 300 fibers of each goat with a projection microscope. Mixed model procedures were used to analyze the data. Residuals of the model were used to calculate correlations. The random flock effect was significant for all traits and the fixed sex, age, and color effects were significant for most traits. In spring shearing data, fiber diameter of males were 2.7 μm coarser than females and increased with age: 27.3 μm (one year old), 31.3 μm (two years old), 34.6 μm (three to five years old) and 37.0 μm (six years and older). Mohair fiber length ranged 137.3-174.7 mm between ages. Six month old kid mohair (autumn shearing) was finest (24.4 μm) and shortest (95.1 mm). White mohair was approximately 3 μm coarser than brown and grey mohair. CVFD was not affected by sex and age but related to color with white mohair having a lower CVFD. Comfort factor and visual Bradford count decreased with age. Average med and kemp percentages were 0.88 and 0.34. Almost 20% of goats had 2% or more medullated fibers. The phenotypic correlation between fiber diameter and med percentage was 0.40 and between fiber diameter and kemp percentage -0.08. On average, visual Bradford count underestimated fiber diameter by about 4.1 μm . The correlation between fiber diameter and Bradford count was -0.28. Thus, visual assessment of fiber diameter is imprecise and reduction of fiber diameter through selection would therefore require analysis of fleece samples. The correlation between staple length and fiber length was 0.78. Thus, ruler determination of staple length measured on the live animals is a good estimator of fiber length measured on the fleece sample. In comparison with South African mohair, Tajik mohair is not only white, has long fibers, is rather coarse and medullated. Given the high variation between and within flocks in fiber diameter and medullation there is room for culling inferior animals and improve current mohair quality.

Revision Note - Rumin-D-12-4712

09/01/2013

This manuscript has been considerably improved in relation to the reviewers comments. However the discussion needs to be revised to place the findings into the currently accepted view that mohair fibre diameter increases with body size and that age is not a determinant of fibre diameter. In this context the limitations of the work need to be clarified given the absence of body size measurements. **Discussion revised, limitations clarified and an additional reference included (lines 154-157, 205-206 in red)**

Some other minor revisions are required as follows:

In various places in the text there are too many significant figures for fibre diameter, one decimal is sufficient. **Corrected, one decimal left (in red)**

Abstract. CV of FD or FDCV needs to be clear throughout the text. **Corrected, CVFD used throughout the text (in red)**

L113. Proportion or %, a proportion would be 0.85 for example. **Corrected "percentage" instead of "proportion" (in red)**

Insert into table caption what the plus/minus signs refer too. **Inserted and clarified (in red)**

1 Evaluation of mohair quality in Angora goats from the Northern dry lands of Tajikistan

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3 Abstract

4 Mohair quality of Angora goats in the Sogd Province of Tajikistan was assessed in spring and
5 autumn 2007 and 2008 by inspecting and sampling a total of 797 goats of both sexes, different
6 ages and several coat colors from 15 randomly selected flocks. Fiber fineness was assessed
7 visually on the Bradford scale, staple length was measured with a ruler. Midside fleece samples
8 were analyzed with an OFDA instrument to determine average fiber diameter, standard
9 deviation, coefficient of variation (CVFD), comfort factor, fiber curvature and fiber length. On a
10 subset of 153 goats, kemp and med fiber percentage was determined inspecting 300 fibers of
11 each goat with a projection microscope. Mixed model procedures were used to analyze the
12 data. Residuals of the model were used to calculate correlations. The random flock effect was
13 significant for all traits and the fixed sex, age, and color effects were significant for most traits.
14 In spring shearing data, fiber diameter of males were 2.7 μm coarser than females and
15 increased with age: 27.3 μm (one year old), 31.3 μm (two years old), 34.6 μm (three to five
16 years old) and 37.0 μm (six years and older). Mohair fiber length ranged 137.3-174.7 mm
17 between ages. Six month old kid mohair (autumn shearing) was finest (24.4 μm) and shortest
18 (95.1 mm). White mohair was approximately 3 μm coarser than brown and grey mohair. CVFD
19 was not affected by sex and age but related to color with white mohair having a lower CVFD.
20 Comfort factor and visual Bradford count decreased with age. Average med and kemp
21 percentages were 0.88 and 0.34. Almost 20% of goats had 2% or more medullated fibers. The
22 phenotypic correlation between fiber diameter and med percentage was 0.40 and between
23 fiber diameter and kemp percentage -0.08. On average, visual Bradford count underestimated

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24 fiber diameter by about 4.1 μm . The correlation between fiber diameter and Bradford count
25 was -0.28. Thus, visual assessment of fiber diameter is imprecise and reduction of fiber
26 diameter through selection would therefore require analysis of fleece samples. The correlation
27 between staple length and fiber length was 0.78. Thus, ruler determination of staple length
28 measured on the live animals is a good estimator of fiber length measured on the fleece
29 sample. In comparison with South African mohair, Tajik mohair is not only white, has long
30 fibers, is rather coarse and medullated. Given the high variation between and within flocks in
31 fiber diameter and medullation there is room for culling inferior animals and improve current
32 mohair quality.

33 *Key words: fiber, fiber diameter, medullation, selection, kemp, correlation*

34

35 Introduction

36 Mohair producing goats in Tajikistan consist of 233,000 head (Karakulov, 2008); most are in
37 the Northern Province of Sogd (84%) and the remainder in the Eastern Province of Badakhshan
38 (16%). Tajik mohair producing goats were developed by breeding native does to Angora bucks
39 in different periods. In the period between 1936 and 1962, native Central Asian coarse hair
40 goats were crossbred to Angoras imported from Texas, creating the so called “Soviet coarse
41 wool goat breed”. Bucks of this breed eventually reached and were used in Tajikistan. Further
42 improvement period started in 1982 under the guidance of the Tajik Livestock Research
43 Institute and involving breeding farms like Kushatova, Tuychi Ergiyshtov, Kalinin, and Gafurov.
44 In 2004, the Tajik Angora goat genotype was formally registered as a new breed (Karakulov,
45 2008). The breed is well adapted to distant range grazing. In summer, flocks are taken to
46 pastures in mountain ranges and in winter grazed on the lower flatland areas. During the
47 coldest period in winter, animals are housed and provided feed. Goats are shorn once a year in
48 spring. In autumn, only those animals intended for slaughter were shorn. Little information is
49 available on the characteristics of its fiber. Notable for Tajik Angora flocks is the high
50 proportion of colored animals. Sogdian Branch of Livestock Institute of the Tajik Academy of
51 Agricultural Sciences, (2011,) recorded 30% of colored goats (2827 out of a total of 9420)
52 distributed in 47 flocks in the Asht and B. Gafurov regions of the Sogd Province. The Tajik
53 Livestock Research Institute (1985) and Farsikhanov et al. (1985) reported some fleece
54 measurements in the early days of breed improvement. They reported that fleeces contained
55 mainly hair and an insignificant quantity of thin, elastic top hair. Fiber diameter was 30-35 μm
56 and clean yield was 70-80%. Average fleece weight of yearlings was reported to be 0.6-1.0 kg,
57 in 2-year-old animals it was 1.4-2.0 kg, and in older animals it was 1.8-3 kg. The same reports
58 indicated that fiber length was 15-18 cm. To our knowledge, no further information on fleece
59 quality has been published. In 1991, after the collapse of the Soviet Union, all major state and
60 public livestock farms (sovkhozes and kolkhozes) were dismantled and goats distributed to

61 private farmers and households, where no further systematic genetic improvement has been
62 conducted (Kosimov et al., 2012). However, the production and marketing of mohair has
63 remained very active, contributing substantially to the livelihood of a large number of goat
64 herders.

65 New challenges and opportunities for these herders relate to an increased demand for goat
66 meat and to a niche market for high quality mohair. Thus, in order to orientate selection
67 emphasis, detailed information on current mohair quality is needed. In the framework of an
68 IFAD funded development project aimed at improving livelihoods of small farmers and rural
69 women through value-added processing and the export of mohair and other fibers (ICARDA,
70 2012), therefore a Tajik mohair quality assessment was performed.

71 **Materials and Methods**

72 ***Sampling and field data***

73 Three data sets corresponding to fiber samples and field records were analyzed. The data sets
74 are labeled according to the sampling season ('S' for spring and 'A' for autumn) and calendar
75 year as S07, S08 and A08. A total of 797 animals from a total of 15 private, cooperative and
76 state owned flocks were studied in an area covering most of the Sogd Province of Tajikistan
77 (Map 1, one flock could not be geo-referenced). The flocks sampled are run on rangelands at
78 500-1500 m above sea level with average daily minimum temperature for January of -3.5° C
79 and a maximum in July of 35.5° C. The region is rather dry with an average annual rainfall of
80 167 mm.

81 Within transport accessible areas, flocks were selected at random and animals within flocks
82 were sampled irrespective of sex and age. About 73% of samples were white. Fleece samples
83 were collected before the regular spring shearing, except for the A08 data set were samples
84 were collected in early autumn. Samples were coded for flock, sex, age and color. Sex was
85 coded as female or male (both intact and castrated). Age at shearing was coded in 5

86 categories: 0.5 years (only in A08 data set), 1 year, 2 years, 3-5 years and 6 or more years.
87 Four colors were coded: white, gray (including black & white and light gray), brown (including
88 dark brown and red) and black. Staple length (SL, cm) was measured placing a ruler on the skin
89 at the upper midside of the animal. McGregor and Butler (2009) recommended measuring
90 mohair staple length at the hip or at mid-back sites within flock and genetic selection due to
91 their low sampling variability, moderate heritability and ease of location. Visual assessment of
92 fiber fineness was based on the Bradford count system (Brad, counts) which Tajik scientists are
93 familiar with. Bradford counts were used in the past for grading wool and are defined as “the
94 number of 560-yard hanks of single strand yarn that could be made by a good spinner from a
95 pound of cleaned combed wool”. The finer the wool, the higher the Bradford counts. Fiber
96 style was assessed visually by inspecting the whole fleece and animals were classed as 1.
97 “homogeneous” if fibers were uniform by length and fineness, had no medullated fibers in
98 more than one site and had cylinder shaped staples; or 2. as “heterogeneous” when fibers
99 were uneven by length and fineness, had down fibers and/or medullated fibers and had cone
100 shaped staples; or 3. “average” style for intermediate fleeces. Fiber samples of about 25 g
101 were taken before shearing from the midside of the animals following the findings of Taddeo
102 et al. (2000) in that the midside site fairly represents the average fiber characteristics of an
103 Angora goat fleece. Fiber samples were identified and stored in plastic bags.

104 ***Fiber analyses***

105 Samples were analyzed in the Laboratory of the Alrun Textile Company located in Almaty
106 (Kazakhstan). Samples were divided in two subsamples. On one subsample fiber length (FL,
107 mm) was measured by stretching staples on a graded pad and averaging at least 3 staples.
108 Thus, FL refers to the length of fibers in the shorn sample whereas SL refers to the length of
109 fibers from the skin of the animal. The second subsample was scoured and minicored to obtain
110 2 mm fiber snippets which were measured with an OFDA4000 instrument. Fiber diameter was
111 measured on approximately 2000 fiber snippets per sample yielding an average fiber diameter

112 (FD, μm), its standard deviation (SDFD, μm), coefficient of variation (CVFD, %) and the
113 **percentage** of fibers below 30 μm or comfort factor (CF, %). In addition, the instrument
114 provides a measurement of fiber curvature (Curv, $^{\circ}/\text{mm}$). A subset of the S08 samples ($n=153$
115 out of 671) was also analyzed for medullation in the Animal Fiber Laboratory of Argentina's
116 National Institute for Agricultural Technology (INTA) located in Bariloche (Argentina). In this
117 Laboratory, the proportion of medullated fibers was measured by inspecting 300 fibers in
118 subsamples with a projection microscope. Medullated fibers were classified as being med or
119 kemp fibers. Med fibers (med, %) are those where the diameter of the medulla is less than
120 60% of the diameter of the fiber and kemp fibers (kemp, %) are those where the diameter of
121 the medulla is 60% or more of the diameter of the fiber (ASTM D2698, 2001). A few outliers in
122 CF (5), Curv (2) and FL (3) were removed from the analyses. The field and laboratory
123 information recorded in each campaign is summarized in Table 1.

124 ***Statistical analyses***

125 Data were edited on spreadsheets and analyzed using mixed linear model procedures of the
126 SAS (2008) package. Age, sex and color of animals were taken as fixed effects and flocks and
127 animals (residual) were taken as random effects. The full statistical model used for all traits
128 was:

129 $Y_{ijk} = \mu + \alpha_i + \beta_j + \gamma_k + F_i + \epsilon_{ijk}$, where

130 Y_{ijk} : represents the dependent variable analyzed;

131 μ : the overall mean;

132 α_i : the effect of sex (i = female or male);

133 β_j : the effect of age (j = 0.5, 1, 2, 3-5 and 6);

134 γ_k : the effect of color (k = white, gray, brown and black);

135 F_k : the random flock effect assumed $N(0, \sigma_F^2)$;

136 ϵ_{ijk} : the residual random error assumed uncorrelated and $N(0, \sigma_\epsilon^2)$;

137 Note that data sampling campaign is not included in the model because autumn and spring
138 data were analyzed separately and because only one flock was sampled in 2007. This flock was
139 taken as an additional randomly selected flock instead of a sample flock of a particular (fixed)
140 year. The significance of including this flock as a random effect in the model was tested by
141 comparing the differences of the residual log-likelihoods of models with and without the
142 random effect, with the corresponding Chi^2 (Molenberghe and Verbeke, 2007). Fixed effects
143 estimates are expressed as least square means \pm standard errors. Significance of fixed effects
144 was tested with F tests and significance of estimated differences between least square means
145 was tested considering adjusted Bonferroni probabilities. Probabilities below 5% are
146 considered to be statistically significant in all analyses and probabilities below 1% are
147 highlighted.

148 **Results and Discussion**

149 ***Sex, age and color effects on mohair quality***

150 Table 2 shows significance of effects in the model for the various traits. The random flock
151 effect was significant for all traits and the three fixed effects were significant for most traits.
152 Tajik mohair fiber diameter follows the same pattern observed elsewhere that males have
153 coarser fibers than females (about 2.7 μm), and that fiber diameter increases with age (up to
154 10 μm). *As shown by McGregor et al. (2012), age per se is not a substantial determinant of*
155 *mohair fiber diameter, once fleece-free live weight is taken into account. The lack of live*
156 *weight records in our study does not allow us to confirm this finding and the large age effect*
157 *mentioned may simply indicate large differences in body weights between ages.* Visually
158 assessed fiber fineness pattern, in terms of Bradford counts, was in accordance with FD
159 measurements. As would also be expected, the standard deviation of fiber diameter follows
160 the same pattern as fiber diameter and the comfort factor and curvature follow the opposite.
161 The coefficient of variation of fiber diameter is the same in both sexes and across ages (about

162 31%). Fiber length, as well as staple length, is similar in both sexes and increased with age until
163 3 or 5 years, getting shorter in older animals (Table 3).

164

165 White fleeces were significantly coarser than gray and brown fleeces (about 3 μm , Table 3) and
166 CV of fiber diameter was considerably lower in white fleeces than in colored fleeces (about 4%
167 points, Table 3). This result has no obvious explanation, although it has been observed that
168 some Tajik Angoras, in particular colored animals, have fine down fibers (cashmere) in addition
169 to the regular mohair fibers (Kosimov, unpublished). The presence of such fibers would reduce
170 the average fiber diameter and would increase its relative variation (CVFD) compared to white
171 fleeces. Kosimov (2010) also observed that white fleeces have coarser fibers than gray and
172 black fleeces. In 12 month old females fiber diameter of black, gray and white fleeces was 27.0,
173 26.3 and 28.1 μm , respectively. The higher fiber and staple length and the lower comfort
174 factor in white animals may be explained by higher selection emphasis for fleece weight
175 (related to staple length) and fleece evenness (related to CVFD). In fact, Kosimov (2010)
176 observed higher fleece weights in white animals than in gray and black animals.

177 ***Mohair medullation***

178 It is well known that Mohair quality is downgraded by the presence of medullated fibers. The
179 average med and kemp fiber content of 0.88 and 0.34% (Table 4), respectively, resulted larger
180 than in other Angora goat populations. For example, the Sonora test results for Texan Angora
181 bucks in 2010 showed med and kemp averages of 0.28 and 0.11%, respectively. Total
182 medullation is 1.22%, considerably more than 0.28 and 0.35% reported by Snyman (2002) for
183 South African Angora populations and considerably less than 3.8-10.1% reported by Gifford et
184 al. (1990) for an Australian Angora population. Using the Newman and Paterson (1999)
185 criterion that first class mohair must have less than 2% kemp, the Tajik fleeces would qualify as
186 first class.

187 However, individual animals in our data set had up to 19.3% of medullated fibers, indicating
188 that these animals are well below standard and their fleeces may contaminate acceptable
189 fleeces. In our data 19.6% animals (30 out of 153) had 2% or more medullated fibers in their
190 mid-side fleece samples. Lupton et al. (1991) observed that neck, shoulder and mid-side
191 samples underestimate whole fleece medullation figures, and therefore our results may
192 underestimate whole fleece medullation in Tajik Angoras. A further indication of fleece
193 contamination in Tajik mohair can be inferred from the visual assessment of style performed
194 on 265 animals of the S08 data set. Only 57.4% of these animals were considered
195 “homogeneous” in style, 27.5% were “average” and 15.1% “heterogeneous” ($\text{Chi}^2=75.0$,
196 $P<0.01$).

197

198 ***Effect of autumn shearing on Mohair quality***

199 Regular shearing of Tajik Angoras is in early spring. A few samples were taken in autumn from
200 animals of different ages, including kids about 6 months of age in order to test Mohair quality
201 at that time. Fiber length and staple length were about 5 cm shorter than in spring (Table 3) as
202 the older animals were shorn in the previous spring, thus the results need to be regarded
203 carefully. Also FD is much larger in autumn than in spring samples. Litherland et al. (2000)
204 studied fibers at 4 seasons finding that summer-autumn mohair was about 2.5 μm stronger
205 than winter-spring mohair. **Of interest are the results of 6 month old kid mohair: fiber
206 diameter is 24.4 μm and fiber length is about 10 cm (Table 5).**

207 ***Correlations***

208 Phenotypic correlations are as expected (Table 6). Fiber diameter is positively correlated with
209 SDFD and negatively correlated with CF and Curv. Of interest is the correlation of ruler
210 measured staple length and the measured fiber length in the shorn sample. The correlation
211 turned out to be high (0.78) indicating that there is no need to take and analyze fleece samples
212 if interest is only in fiber length. Of more interest is the correlation between visual assessment

213 of fiber fineness (Bradford counts) and OFDA measured fiber diameter. The correlation is
214 negative but rather low (-0.28). Using the raw data set the correlation is negative and high (-
215 0.73, analyses not shown). Visual Bradford fineness is largely based on crimp frequency and
216 differences in crimp frequency between kid mohair and adult mohair are easily observable,
217 thus raw data including kid and adult records increase the correlation. This is also verified in
218 the correlation between FD and Curv (related to crimp frequency) which is also negative and
219 much larger in raw data (-0.72, analyses not shown) than in the analyses using the residuals of
220 the model (-0.53, Table 6). The results indicate that visual assessment of fiber diameter based
221 on Tajik mohair classer expertise in Bradford counts may be sufficient to discriminate fiber
222 diameter in mixed age groups but may be insufficient to discriminate fiber diameter within
223 contemporary groups. This is a rather unfortunate result for breeders wishing to reduce fiber
224 diameter through selection without taking fiber samples.

225 An additional question is whether Tajik mohair classers can predict with reasonable accuracy
226 the actual fiber diameter of mohair. In 1968 the “United States Standards for Grades of Wool”
227 established a relationship between Bradford counts and fiber diameter (USDA, 1968). For
228 example, a Bradford count of 44 would correspond to wool with an average fiber diameter
229 between 34.4 and 36.2 μm and a Bradford count of 64 would correspond to 20.6 and 22.0 μm .
230 Figure 1 shows that in 668 samples the slope of the regression of measured fiber diameter on
231 Bradford count is the same as the slopes of the expected upper and lower bounds of the
232 micron ranges established for each Bradford count. It also shows that the difference between
233 the measured fiber diameter and the fiber diameter predicted by the Bradford counts is about
234 4.1 μm . Thus, the particular classers underestimated real fiber diameters by about 4.1 μm
235 along the Bradford scale.

236 Correlations with medullated fibers were calculated on a subset of the spring 2008 data (Table
237 7). As expected med content is highly correlated with total medullation (0.96) and moderately

238 correlated with FD (0.40). Other correlations with med content are rather low as also observed
239 by Gifford et al. (1991). As expected, kemp content is correlated with total medullation (0.48)
240 and slightly correlated with med fibers (0.22); other correlations are not significantly different
241 from zero.

242 **Practical implications**

243 The bulk of mohair offered in the international market is South African. This mohair is graded
244 and priced according to its fiber diameter and fiber length (e.g. WMR, 2012). Maximum prices
245 are paid for mohair of 24-26 μm in diameter and 130-160 mm in length. Other characteristics
246 which also impact on the value placed on mohair are the amount of: style and character; kemp
247 and medullation; staining and vegetable contamination (AG&M, 2012). In comparison to
248 premium South African mohair, Tajik mohair is rather coarse, except for kid mohair shorn in
249 autumn. Given the high variation between and within flocks there is room for culling inferior
250 animals and reduce fiber diameter in current flocks. However, visual assessment of fiber
251 diameter within contemporary groups is not efficient which means that fiber samples need to
252 be taken and analyzed. At present there are no fiber sample analyses facilities in Tajikistan
253 thus selection for reduced fiber diameter will largely depend on the skills of the breeders in
254 detecting fine mohair goats. Selection should also improve future generations if genetic
255 parameters of Tajik Angora populations are similar to other Angora populations (e.g. Gifford et
256 al., 1991 in Australia; Taddeo et al., 1998 in Argentina; Visser et al., 2009 in South Africa).
257 Tajik mohair fiber length is excellent since Angora goats are shorn annually and not twice a
258 year, as is typically done in South Africa. An important drawback of Tajik mohair is its high
259 content of medullated fibers. Almost 20% of goats have 2% or more medullated fibers and
260 many fleeces would qualify as crossbred mohair in the international market. Culling highly
261 medullated goats would improve current flock mohair quality but genetic improvement
262 through selection would be slow if heritability of medullation is low as it is in other Angora

263 goat populations (e.g. Gifford et al., 1990). An option is to reduce medullation through
264 introduction of genetically medullation-free animals (Newman and Paterson, 1999).

265

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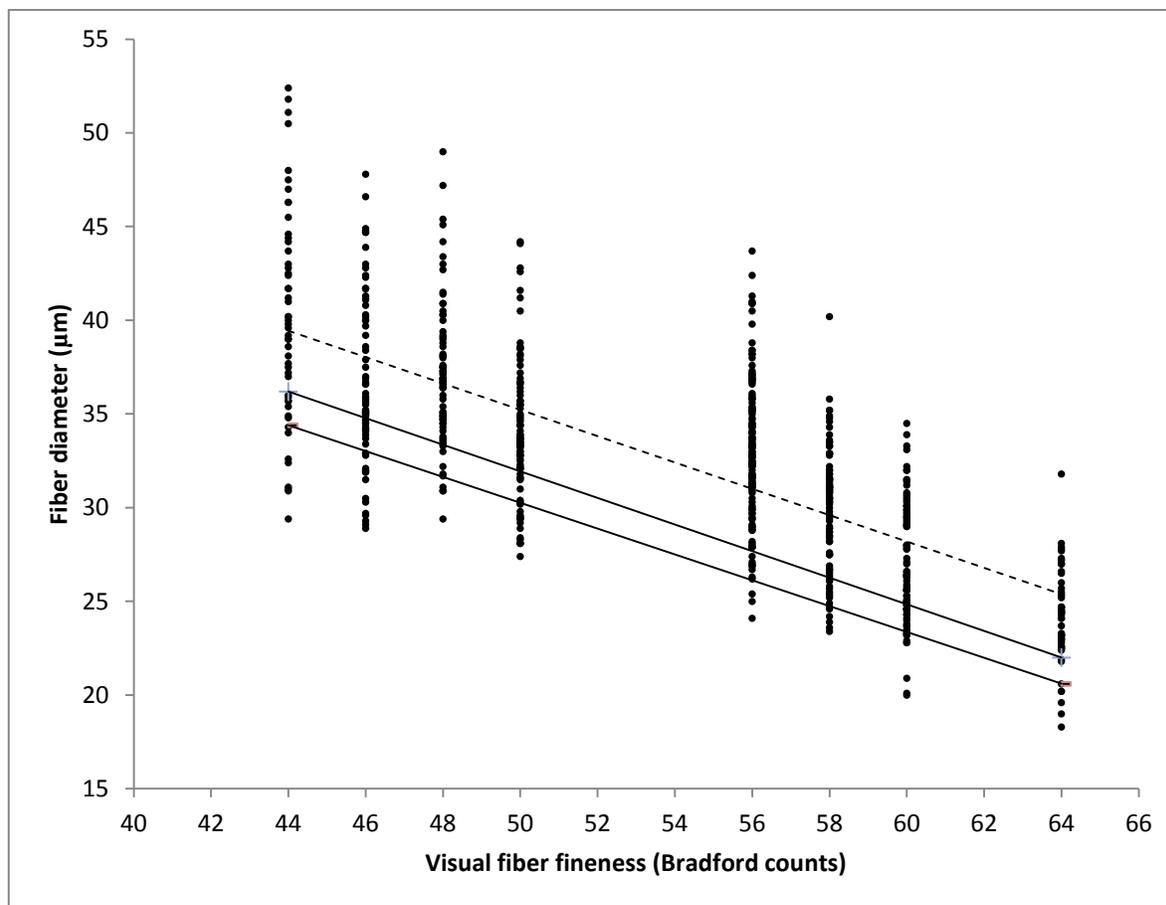


Figure 1: Relation between visual assessment of fiber fineness (in Bradford counts) and measured fiber diameter (in μm) in 668 Angora goats (black dots). The dashed line is the linear regression of fiber diameter on Bradford counts and the two solid lines are the upper and lower bounds of expected fiber diameter for visually assessed fiber fineness as defined by USDA (1968). For example, goats visually classed as having fiber fineness of 44 counts are expected to have a fiber diameter between 34.40 and 36.19 μm but, when their fleece samples were analyzed, fiber diameter averaged 40 μm . The underestimation of fiber diameter is constant along the visual fiber fineness scale.

Table 1**Number of samples by data set.**

Data set	Flocks	FD	SDFD	CVFD	CF	Curv	FL	SL	Brad	Color	Style	Medul- lation
S07	1	61	61	61	61	61	61	0	0	0	0	0
S08	14	668	668	668	663	666	667	668	668	668	265	153
A08	3	68	68	68	68	68	68	68	0	68	0	0

FD: fiber diameter, SDFD: standard deviation of fiber diameter, CVFD: coefficient of variation of fiber diameter, CF: comfort factor, Curv: fiber curvature, FL: fiber length, SL: staple length, Brad: Bradford count.

Table 2**Statistical significance of factors affecting mohair quality traits.**

Effects	FD	SDFD	CVFD	CF	Curv	FL	SL	Brad
Fixed sex effect (F)	71.63**	24.44**	2.01 ^{ns}	59.08**	15.63**	0.99 ^{ns}	0.16 ^{ns}	110.2**
Fixed age effect (F)	142.5**	71.69**	1.21 ^{ns}	130.0**	64.41**	76.99**	55.81**	464.9**
Fixed color effect (F)	10.64**	2.23 ^{ns}	11.13**	15.25**	34.42**	23.11**	24.22**	3.21*
Random flock effect (Chi ²)	20.0**	95.2**	56.0**	20.3**	3.7*	36.5**	35.7**	26.2**

^{ns} not significant, *P<0.05, **P<0.01.

FD: fiber diameter, SDFD: standard deviation of fiber diameter, CVFD: coefficient of variation of fiber diameter, CF: comfort factor, Curv: fiber curvature, FL: fiber length, SL: staple length, Brad: Bradford count.

Table 3

Least squares means (\pm standard error) of measured and visually assessed fiber quality traits in spring shorn mohair.

Effect level	FD (μm)	SDFD (μm)	CVFD (%)	CF (%)	Curv ($^{\circ}/\text{mm}$)	FL (mm)	SL (cm)	Brad (counts)
Female	31.2 \pm 0.4B	9.8 \pm 0.2B	31.5 \pm 0.6A	53.8 \pm 1.8A	15.9 \pm 0.4A	157.2 \pm 3.0A	16.4 \pm 0.3A	53.6 \pm 0.3A
Male	33.9 \pm 0.5A	10.4 \pm 0.3A	31.1 \pm 0.7A	44.6 \pm 1.9B	14.6 \pm 0.4B	159.1 \pm 3.1A	16.5 \pm 0.3A	51.0 \pm 0.4B
1 year	27.3 \pm 0.5D	8.8 \pm 0.3D	31.8 \pm 0.7A	68.9 \pm 1.9A	19.0 \pm 0.4A	137.3 \pm 3.2D	14.5 \pm 0.3C	59.2 \pm 0.4A
2 years	31.3 \pm 0.5C	9.8 \pm 0.3C	31.2 \pm 0.7A	51.2 \pm 1.9B	14.8 \pm 0.4B	155.5 \pm 3.2C	16.4 \pm 0.3B	54.6 \pm 0.4B
3-5 years	34.6 \pm 0.5B	10.6 \pm 0.3B	31.0 \pm 0.7A	40.7 \pm 1.9C	13.6 \pm 0.4C	174.7 \pm 3.1A	18.1 \pm 0.3A	48.8 \pm 0.4C
6+ years	37.0 \pm 0.6A	11.4 \pm 0.3A	31.2 \pm 0.8A	36.1 \pm 2.4C	13.4 \pm 0.6C	165.0 \pm 3.9B	16.7 \pm 0.4B	46.7 \pm 0.5D
Black	32.7 \pm 0.9AB	10.5 \pm 0.4A	32.0 \pm 1.0A	48.8 \pm 3.3A	15.2 \pm 0.8B	150.6 \pm 5.3BC	16.2 \pm 0.6B	51.9 \pm 0.7AB
Brown	31.0 \pm 0.7B	9.9 \pm 0.3A	32.3 \pm 0.9A	57.1 \pm 2.6A	18.6 \pm 0.6A	143.3 \pm 4.3C	14.2 \pm 0.5C	53.4 \pm 0.5A
Gray	31.8 \pm 0.6B	10.3 \pm 0.3A	32.5 \pm 0.8A	51.7 \pm 2.4A	14.7 \pm 0.6B	159.5 \pm 3.9B	17.0 \pm 0.4B	51.9 \pm 0.5B
White	34.7 \pm 0.4A	9.8 \pm 0.2A	28.4 \pm 0.6B	39.2 \pm 1.5B	12.3 \pm 0.3C	179.0 \pm 2.6A	18.2 \pm 0.3A	52.2 \pm 0.3AB

Different letters between effect levels indicate significant differences ($P < 0.05$).

FD: fiber diameter, SDFD: standard deviation of fiber diameter, CVFD: coefficient of variation of fiber diameter, CF: comfort factor, Curv: fiber curvature, FL: fiber length, SL: staple length, Brad: Bradford count.

Table 4

Mean, **standard deviation** and range of medullated fiber types in spring shorn mohair.

Fiber type	Mean (%)	Standard deviation (%)	Minimum (%)	Maximum (%)
Med	0.88	2.43	0.00	18.7
Kemp	0.34	0.77	0.00	6.3
Total	1.22	2.71	0.00	19.3

Table 5**Least squares means (\pm standard error) of measured quality traits in autumn shorn mohair.**

Age (years)	FD (μm)	SDFD (mic)	CVFD (%)	CF (%)	Curv ($^{\circ}/\text{mm}$)	FL (mm)	SL (cm)
0.5	24.4 \pm 1.5B	7.7 \pm 0.7B	31.6 \pm 1.5A	31.6 \pm 1.5A	17.0 \pm 1.4A	95.1 \pm 5.1A	10.7 \pm 0.7B
1.5	36.0 \pm 2.2A	10.8 \pm 0.9A	30.7 \pm 2.0A	30.7 \pm 2.0A	12.1 \pm 1.8B	105.7 \pm 7.6A	11.8 \pm 0.9AB
2.5	40.7 \pm 2.1A	12.2 \pm 0.9A	30.3 \pm 1.9A	30.3 \pm 1.9A	11.3 \pm 1.7B	106.9 \pm 7.1A	12.6 \pm 0.9AB
3.5+	41.0 \pm 2.5A	12.1 \pm 1.0A	29.8 \pm 2.2A	29.8 \pm 2.2A	11.3 \pm 2.0B	106.3 \pm 8.7A	13.3 \pm 1.0A

FD: fiber diameter, SDFD: standard deviation of fiber diameter, CVFD: coefficient of variation of fiber diameter, CF: comfort factor, Curv: fiber curvature, FL: fiber length, SL: staple length.

Table 6**Phenotypic correlations among measured and visually assessed mohair quality traits.**

	SDFD	CVFD	CF	Curv	FL	SL	Brad
FD	0.46**	-0.31**	-0.91**	-0.53**	0.14**	0.14**	-0.28**
SDFD		0.67**	-0.32**	-0.09 ^{ns}	0.03 ^{ns}	0.04 ^{ns}	-0.20**
CVFD			0.40**	0.37**	-0.09*	-0.07 ^{ns}	0.02 ^{ns}
CF				0.56**	-0.18**	-0.17**	0.28**
Curv					-0.26**	-0.28**	0.22**
FL						0.78**	-0.04 ^{ns}
SL							-0.06 ^{ns}

^{ns} not significant, *P<0.05, **P<0.01

FD: fiber diameter, SDFD: standard deviation of fiber diameter, CVFD: coefficient of variation of fiber diameter, CF: comfort factor, Curv: fiber curvature, FL: fiber length, SL: staple length, Brad: Bradford count.

Table 7**Correlations among types of medullated fibers and mohair quality traits.**

Trait	FD	SDFD	CVFD	CF	Curv	FL	SL	med	kemp
med	0.40	0.25	-0.13	-0.32	-0.24	0.17	0.13	1	0.22
kemp	-0.08	-0.04	0.05	0.07	0.00	0.03	-0.04	0.22	1
Total	0.34	0.21	-0.10	-0.27	-0.21	0.16	0.11	0.96	0.48

Correlations below ± 0.16 are not significantly different from zero ($P > 0.05$).

FD: fiber diameter, SDFD: standard deviation of fiber diameter, CVFD: coefficient of variation of fiber diameter, CF: comfort factor, Curv: fiber curvature, FL: fiber length, SL: staple length, Brad: Bradford count.

